Qty:

4 Um:

Each

Date:

Wednesday, 12/07/2006 2:28:11 PM

User:

Linda Lacelle

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

: SPACER

: D35321

: N/A

: REV.A

AIU:

: 12/07/2006

· D3532 REV.A

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 27879

Estimate Number : 12489 :NIA P.O. Number

This Issue

Prsht Rev. : NC First Issue

: 12/07/2006 ___ S.O. No. __: W (A-

: MACHINED PARTS

Previous Run

Written By

Comment

: Est Rev:A New Issue 06-07-12 EC

Checked & Approved By

Additional Product

Job Number:



Seq. #:

Description:

1.0

MDELRINR0750

Delrin Round Bar 0.75"

Comment: Qty.:

0.0326 f(s)/Unit Total:

0.1302 f(s)

Delrin round bar 0.750 dia. (MDELRINR0750)

R 06.07.12

HARDINGE CNC LATHE SMALL





1-TURN AS PER FOLIO FA643 & DWG D3532,

FOLIO REV:_A

DWG REV:__/

F do.07.12

2-DEBURR AS REQUIRED

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



P 06.07.12



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

SECOND CHECK

Comment: SECOND CHECK

5.0

PACKAGING 1

05-07.12



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W/A

F 06.07.12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES										
DATE	DATE STEP PROCEDURE CHANGE			1	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector				
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NCR:			WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Annaval					
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Approval Design Mgr	Approval QC Inspector				
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Part No:	PAR #:	Fault Category:	NCR:	Yes No DQA:	Date: <u>86/87/13</u>
NOTE: Date & initial all entries				QA: N/C Closed:	Date:

Date:

Wednesday, 12/07/2006 2:28:11 PM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 27879

Part Number: D35321

Job Number:



Seq. #:

Machine Or Operation:

Inspection Level 21

Description:

6.0

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL



Job Completion



W 06-07-62

Dart Aerospace Ltd

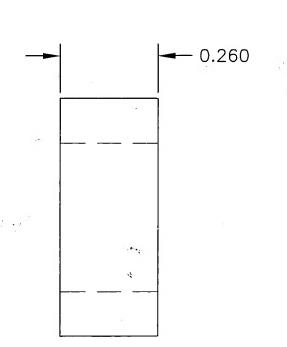
W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector				
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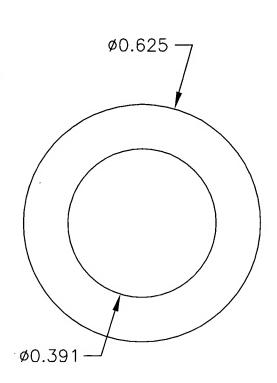
NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B	1	Varification	Approval Design Mgr	
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Verification Section C		Approval QC Inspector
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Part No:	PAR #:	Fault Category: NC	R:	Yes No	DQA:	Date:
NOTE: Date & initial all entries				QA: N/C	Closed:	Date:



DESIGN PH	DRAWN BY	DART	AEROSPACE PORT HADLOCK, V	
CHECKED	APPROVED	DRAWING NO.		REV. A
		D3532		SHEET 1 OF 1
DATE		TITLE		SCALE
06.06.26	3	SPACER		4:1
A	06.06.26	NEW ISSU	JE	





D3532-1 SPACER

D3532-1 SPACER

- DELRIN ROUND BAR (REF. DART SPEC. M-DELRIN-RD.DDD) 1) MATERIAL:
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES

M16903

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DART AEROSPACE LTD	Work Order:
9	
Description:	Part Number:
	2000405
Inspection Dwg: , Rev:	Page 1 of

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.625	\$ 0.01	6.627				
0 -391	+0006 -0.001	6.394	V			
0.260	±0.01	0.264				
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Measured by:	B	Audited by:	48	Prototype Approval:	
Date:	50.07.12	Date:	06.07,12	Date:	

Rev	Date	Change	:	Revised by	Approved
Α		New Issue		KJ/JLM	